

# #1

**1. REVIEW, DISCUSS AND SUBMIT THE ASSESSMENT ANSWER KEY BELOW TOGETHER WITH ALL MEMBERS OF YOUR FAMILY.**

**2. PLEASE SUBMIT ONE (1) ASSESSMENT PER FAMILY (HOUSEHOLD).**

**3. EACH FAMILY CAN ONLY SUBMIT ONE (1) ASSESSMENT PER CHAPTER (WEEK). PLEASE DO NOT RESUBMIT (RETAKE) THE SAME ASSESSMENT TWICE.**

Family Name

ASSESSMENT  
Module 24

True

1. Prayer is the lifting of our minds and hearts to God.

2. \_\_\_\_\_ is conversation with God.

Prayer

3. Prayer is the simplest and most natural expression of \_\_\_\_\_.

love

4. Prayer is not necessarily a matter of words. It is, fundamentally, an active attitude of the soul. It is an attitude of eager longing for grace. It is a humble and trustful unfolding of your real needs before God, a pleading with Him to satisfy those needs, and a disposition to welcome gifts of God. Above all, it is a readiness to abandon yourself to God's will in all things.

True

5. \_\_\_\_\_ and the Liturgy of the Church are invaluable means for understanding who God is and drawing closer to Him through prayer.

Sacred Scripture

6. You can pray to God at any time and in any place, for you are always in His presence.

True

7. It is in the heart that prayer essentially dwells.

True

8. The \_\_\_\_\_ is the sacrament of the Body and Blood of Jesus Christ. Under the appearance of bread and wine, the Body, Blood, Soul, and Divinity of Christ are really, truly, and substantially present for the nourishment of souls and as a sacrifice of the Church.

Holy Eucharist

9. Try to make at least a short meditation \_\_\_\_\_ every day

every day

10. The Church celebrates the Eucharist in obedience to the words of Jesus at the Last Supper: "Do this in remembrance of me" (Luke 22:19). At this time, Jesus gave the Apostles both the command and the power to bring the Eucharist to us.

True

11. There comes a point in the spiritual life when, after faithful practice of Christian virtue and prayer, the Holy Spirit allows us to pray on our own.

False

12. Through the gifts of the Holy Spirit, we come to experience what is called infused prayer. Infused prayer means "poured into." "God's love has been poured into our hearts through the Holy Spirit who has been given to us"

True

13. Prayer is necessary because (1) God has commanded us to pray, and (2) it is an unconditional means of obtaining grace. The need for prayer is rooted in man's very nature as a creature of God who receives gifts from His generosity.

True

**14. We were created by God to know, love, praise, adore, and serve Him. Through prayer we attain these ends, as far as we can do so on earth.** True

**15. The four purposes of prayer are:** adoration, thanksgiving, repentance and petition

**16. We should pray with attention, a spirit of humility, a deep desire for the graces we need from God, a loving trust in God's goodness, resignation to God's will, and perseverance.** True

**17. Jesus is the divine model of prayer because, while remaining divine only, He showed us by His example that we could draw close to God by prayer, since prayer played such an important part in His life.** False

**18. Even now, though He has ascended into heaven, Jesus renews, throughout time, the perfect offering of Himself to God the Father by the Sacrifice of the Mass.** True

**19. The "Our Father" is a prayer of perfect and unselfish love because it is the prayer that God's \_\_\_\_\_ taught us.** Incarnate Son

**20. The Lord's prayer contains seven (7) petitions. List one (1) petition here:**  
Give us this day, our daily bread.